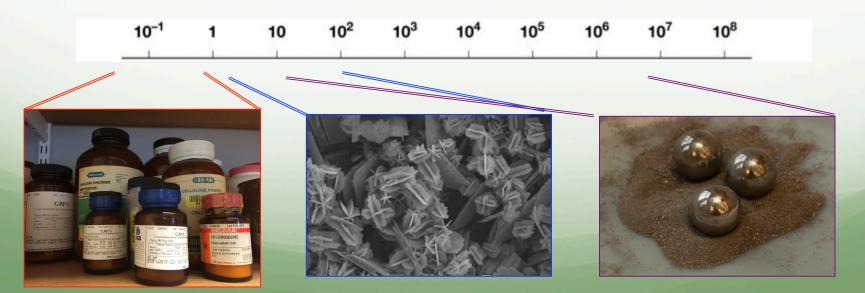
Guidelines for Handling Dry Materials

What is Today's Focus?

- Dry chemicals or materials that could pose a hazard due to physical and toxicological characteristics.
- Can be natural or manmade, but will focus on those found in lab spaces and machine shops.
- Includes materials across the size spectrum.



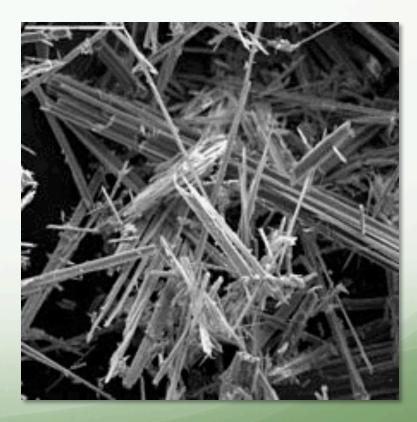
Uses in BE and DMSE

- Machining
 - Groups work with "machine shop" tools that can create powders as materials are processed.
- Powders as product
 - Some groups develop powders or nanomaterials.
- Dry chemicals as stock material
 - Many chemicals come as a powder, then are suspended in an appropriate solvent based on the experiment.
- Nanoparticles as tools
 - Quantum dots are used for imaging procedures.
- Others
 - The above is just a sample of the types of applications where dry chemicals are found at MIT.

Safety Concerns

Safety concerns arise from a mixture of the properties of the material and the form it is in.



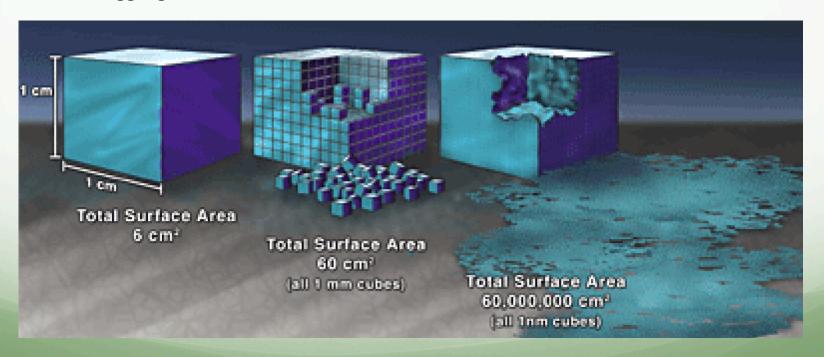


Safety Concerns: Toxicity

Some contributing factors in toxicity:

- Composition and Structure
- Solubility
- Reactivity
- Surface Chemistry
- Aggregation Potential

- Surface Area
- Shape
- Density
- Particle Size



Safety Concerns: Toxicity

Exposure pathways

Dermal absorption

Ingestion

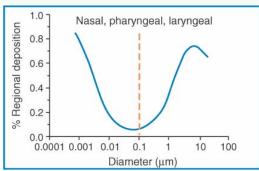
Injection

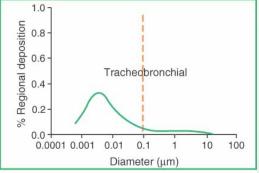
Inhalation – depends in part on size of

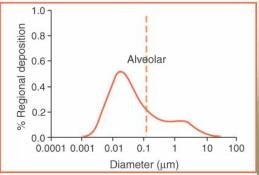
particle

Nasal Airway Pharynx Larynx Trachea Lymph nodes Bronchi Bronchioles Vasculature Alveolar ducts Alveoli Alveolus

vessels







Safety Concerns: Toxicity

- The toxicity of nanoparticles is greater than that of the same mass of larger particles (Micromaterials)
- Substance Specific Toxicity can be influenced by:
 - Surface area
 - Particle Size
 - Shape
 - Aspect Ratio for nano fibers
 - Solubility in Physiological Fluid
 - Ability to generate Reactive Oxygen Species(ROS)
- Materials may be acutely toxic or involve long-term toxicity (ex. Carcinogens).

Safety Concerns: Combustion

- Many materials, if in a fine enough powder, are combustible.
- Both carbon-containing and metal dusts can explode if they are aerosolized at a high enough concentration in presence of oxygen
- Because of the very large surface area, smaller particles may be more prone to explosion than an equivalent mass concentration of larger particles.
- The potential and severity of explosions can increase proportionally to the quantity of combustible materials being used.
- All researchers should avoid creating large, highly concentrated aerosols of combustible materials.

Safety Concerns: Combustion



Under the right circumstances even flour is combustible.



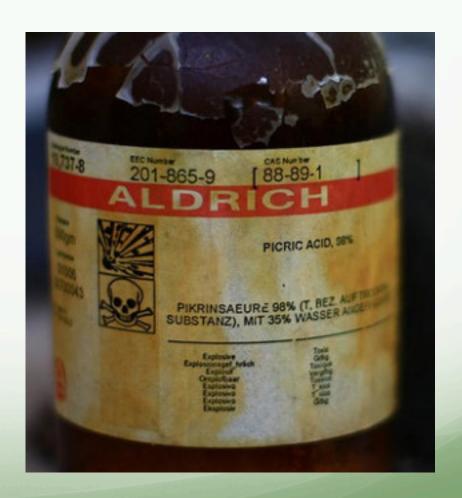


https://en.wikipedia.org/wiki/Dust_explosion

Safety Concerns: Combustion

Combustion with friction.



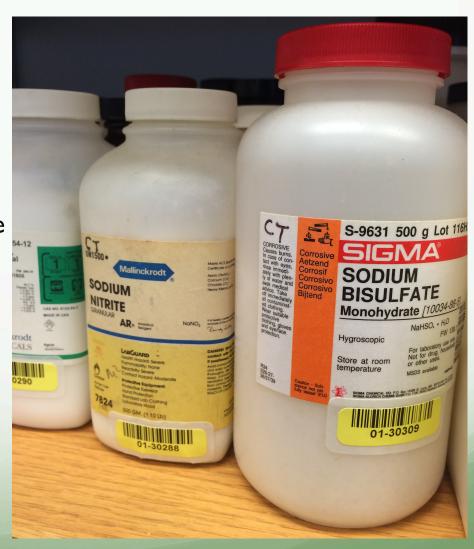


Safety Concerns: Reactivity

- Many materials react with air, water, or other materials.
- Results may include fire and/or gas production.
- Smaller particles of a given material can be more reactive.

Safety Concerns: Corrosive

- Corrosive materials
 - Many dry chemicals used in labs are corrosive.
 - Random example Sodium bisulfate
 - Causes severe skin burns and eye damage.
 - Irritating to skin, eyes, nose, and throat.
 - High concentrations may cause coughing, wheezing, shortness of breath, and fluid in the lungs.
 - Important to look at hazards before using chemicals on the shelf.



Safety Concerns

- Some operations can increase the risk of exposure:
 - Material handling
 - Synthesis and manufacturing process
 - Open and manual handling of bulk materials
 - Milling
 - Sonication
 - Grinding
 - High-speed blending

Mitigating Hazards

•Gloves PPE ·Lab coats Eye/face protection •Procedures/SOPs to limit amount and duration of exposure Administrative Only buy what you need Controls •Only take out the amount needed for your procedure ·Clean as you go •Designed to minimize or eliminate exposure •Glove boxes, fume hoods, powder handling **Engineering Controls** enclosures Use of inert gases Substitution •Use a less hazardous alternative **Flimination** Don't use hazardous material

Mitigating Hazards: Handling

- Avoid manipulating materials on bench top
- If possible, don't use dry forms of materials.
- Keep materials sealed in a container when transporting or storing.
- Avoid generating aerosols (e.g., through sonication) on bench tops.
- Use appropriate laboratory exhaust and containment systems.

Mitigating Hazards: Handling

- Engineering controls can reduce or prevent the release of hazardous materials into the workplace
- General exhaust ventilation
 - Recommended ventilation rates for general laboratory range from 4 to 12 ACH,
 - Labs should have non-recirculating ventilation systems (preferably, 100% exhaust air)
 - Lab pressurization should be negative to the hallway
 - Prevents the migration of hazardous materials into adjacent rooms or areas through HVAC system
- Local exhaust ventilation
 - Chemical fume hoods
 - Vented enclosures
 - Special devices connected
 - Biological safety cabinets (BSC)
 - Powder-handling enclosures

Mitigating Hazards: Housekeeping

- Clean all working surfaces potentially contaminated with (e.g., benches, glassware, apparatus, exhaust hoods, support equipment) at the end of each day.
- Do not dry sweep or use compressed air.
- Bench top protective covering material may be used.
- Wash your hands before leaving the lab.
- Do not eat or drink in lab.

Mitigating Hazards: PPE

- Proper PPE depends on the characteristics of the material(s) your are using.
- PPE and proper clothing may include:
 - Lab coat material based on hazard
 - Gloves choice based on compatibility
 - Eyewear
 - Close-fitting safety glasses with side shields for low hazard, low exposure situations
 - Tight-fitting, dustproof (i.e., non-vented) safety goggles for higher hazard,
 higher exposure potential scenarios
 - Respirators when engineering controls do not adequately reduce risk of airborne exposure
 - Long pants (without cuffs)
 - Long-sleeved shirt
 - Closed-toe shoes (low permeability material)
 - Disposable, over-the-shoe booties

Mitigating Hazards: PPE

- PPE selection must be based on many considerations, such as:
 - Chemical identity
 - Known toxicology of the nanoparticle
 - Quantity
 - Physical state
 - Existing exposure controls in place
 - PPE performance requirements and limitations
 - Other hazards present such as combustible dust
- A PPE assessment should be performed to determine the appropriate PPE for your work.
- Contact EHS for assistance in selecting the appropriate PPE.

Mitigating Hazards: Waste Management

- Be pro-active in identifying old, unneeded materials that can be discarded.
 - Reduces risk in lab
 - Frees up much-needed space
 - Reduces likelihood of paying for disposal of "unknowns"
- Many dry materials will need to go through the hazardous waste program for disposal.
- Contact EHS for questions regarding disposal.

Periodic Re-Evaluations

- Periodically review the work being done in your lab to determine if a re-evaluation is needed.
- Reasons for re-evaluating your setup may include:
 - Modification in process or material
 - Tasks are moved to a new location or employee
 - New equipment is designed or installed
 - Physical form changes (for example, powders rather than suspensions)
 - New toxicology data are obtained
 - Work related illness is reported

What Should You Do?

- Determine what dry materials are in your labs.
 - What procedures are in place?
 - Is there a need for the materials you have?
 - What is being done to reduce hazards?
 - Ask for guidance/assistance regarding specific lab setups and materials.
 - Can old/unneeded materials be removed?
 - Be careful!